HYDRAULIC SPREADER

FLS15 15 Metric Ton Capacity 700 bar/10,000 psi



FLS15 WITH SERRATED SHOES—WEDGE FULLY OPENED



FLS15-ST WITH STEPPED SHOES—WEDGE CLOSED

FLS15 HYDRAULIC SPREADER

SPX Bolting Systems is pleased to introduce the FLS15 hydraulic spreader. This unit is ideal for pipe and flange repair. It can also be used for removing elbows, gasket and metal seal replacement on couplers, heavy equipment maintenance, and many other tasks. The spreader is capable of developing up to 15 metric tons of force, is lightweight, and easy to use due to its ergonomic design.

- 33,000 pound (15 metric ton) wedge-driven spreader
- Jaws fully supported by wedge for excellent durability
- Low friction provided by heavy-duty extended-life lubricant
- Ideal for flanges with narrow gaps only .2 inches (5 mm) required for entry
- Very high strength due to special alloy used
- Compact and lightweight design only 11.28 inches (287 mm) long at a weight of 7 pounds (3.2 kg)
- Easy to use ergonomically balanced handle (optional)
- Suitable for the offshore environment due to superior corrosion resistance
- Quick adjustments for various tasks due to interchangeable shoes (both stepped and serrated)
- Easy and quick maintenance Only T40 Torx tool required
- Includes female half coupler mates to standard 3/8" male half coupler (No. 9798)
- Both serrated- and stepped-shoe versions available





FLS15 HYDRAULIC SPREADER

This hydraulic spreader operates using the integrated wedge concept. It is ideal for creating space for flange surface cleaning and repair, and for gasket replacement. The spreader is single-acting, and should be used with a hydraulic pump capable of holding pressure. Maximum operating pressure is 10,000 psi (700 bar).

Spreading Force:

Maximum 33,000 lb (15 metric tons) per tool at 10,000 psi (700 bar). It is recommended that the tools be used in pairs, providing a maximum combined force of 66,000 lb (30 metric tons).

Typical Applications:

- Pipe and flange repair
- Removing elbows
- Couplers gasket and metal seal replacement
- Heavy equipment maintenance

Specifications and Dimensional Data FLS15 Spreader FLS15-ST Spreader (.57 in) 15mm (.19 in) 5mm (.19 in) 5mm (.58 in) `15mm´ (.50 in) (.89 in) 23mm (1.87 in) 48mm (1.50 in) (.82 in) 13mm (1.21 in) 38mm 21mm `31mm (1.13 in) (1.52 in) (1.84 in) (1.45 in) 39mm 29mm (8.9[']3 in) 227mm (9.88 in) 251mm 47mm 37mm (9.90 in) 252mm (8.94 in) 227mm (2.48 in) Ø63 (2.48 in) Ø 63mm (2.35 in) (2.35 in) 60mm 60mm Ā **Fully Closed Fully Opened Fully Closed Fully Opened** Maximum Maximum Minimum Spreader Maximum Order No. **Oil Capacity** Weight Tip Spread Spreading Tip Type **Operating Pressure** Clearance Force FLS15 33,000 Pounds 1 Cubic Inch 10,000 psi .197 Inches .59 Inches 7 Pounds Hydraulic or (15 Metric Tons) (5 mm) (15 mm) (16 cc) (3.2 kg) (700 bar) FLS15-ST



*Two shoes required per spreader.

| Recommended Components | | |
|---------------------------------------|-------------------------------|-----------------------------|
| Description | Part Number (Americas & Asia) | Part Number (Europe) |
| Two Speed, Single-Acting Hand Pump | P19L | P19L |
| Hydraulic Hose Assembly | 9764 | 9764E |
| Pressure Gauge | 9040 (Primary Units = psi) | 9040E (Primary Units = bar) |
| Gauge Adapter | 9670 | 9670 |
| Coupler (male half coupler) | 9798 | 9798 |
| 2 Station Manifold with Needle Valves | 9642 | 9642 |
| Female Half Coupler | 9796 | 9796 |
| Male Connector, 3/8 | 9682 | 9682 |