

SPX Corporation
5885 11th Street
Rockford, IL 61109-3699 USA

Internet Address:
<http://www.powerteam.com>
Tech. Services: (800) 477-8326
Fax: (800) 765-8326
Order Entry: (800) 541-1418
Fax: (800) 288-7031

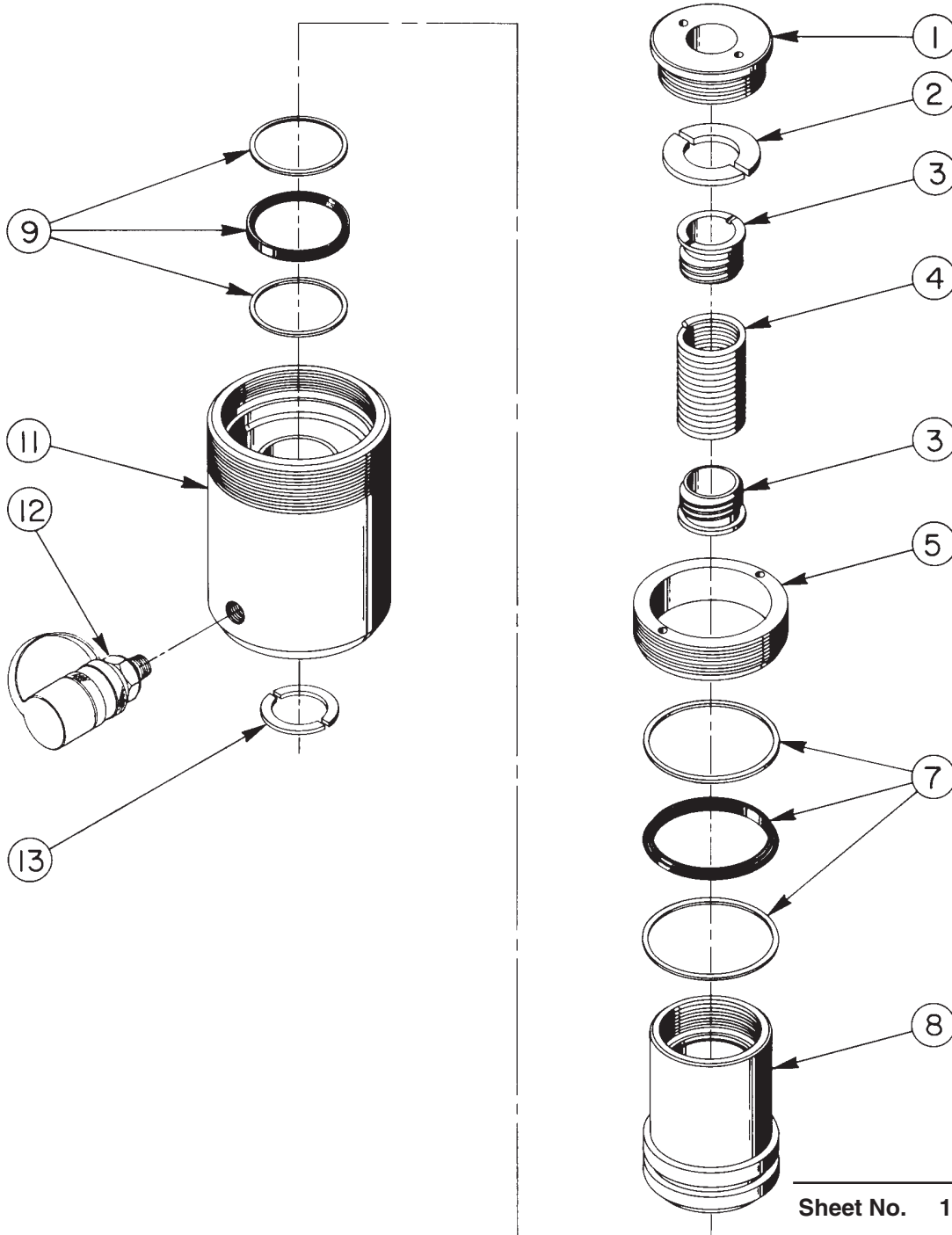
SPX Corporation
655 Eisenhower Drive
Owatonna, MN 55060-0995 USA
Phone: (507) 455-7000
Tech. Services: (800) 533-6127
Fax: (800) 955-8329
Order Entry: (507) 455-1480
Fax: (800) 283-8665
International Sales: (507) 455-7223
Fax: (507) 455-7746

Parts List for:

**6RH203S
4132
RH203**

**RH203-PFAFF
RH203N**

**MODEL C
SINGLE-ACTING, HOLLOW CENTER, SPRING RETURN
HYDRAULIC CYLINDER
Max. Capacity: 20 Tons At 10,186 PSI**



Sheet No. 1 of 1

Rev. 5 Date: 15 Oct. 1998

Parts List, Form No. 100573, Back sheet 1 of 1

| Item No. | Part No. | No. Req'd | Description |
|----------|----------|-----------|--|
| 1 | 28611 | 1 | Insert |
| 2 | 205122 | 2 | Upper Spring Lock |
| 3 | 28608 | 2 | Spring Retainer |
| 4 | 14244 | 1 | Extension Spring |
| 5 | 28607 | 1 | Gland Nut |
| 7 | *14243 | 1 | T-seal & Backup Rings (Smooth side of Backup Ring must be against seal.) |
| | †19241 | 1 | T-seal & Backup Rings (Smooth side of Backup Ring must be against seal.) |
| 8 | 34111 | 1 | Piston Rod |
| 9 | *14242 | 1 | T-seal & Backup Rings (Smooth side of Backup Ring must be against seal.) |
| | †19239 | 1 | T-seal & Backup Rings (Smooth side of Backup Ring must be against seal.) |
| 11 | 34157 | 1 | Cylinder/Standpipe Ass'y (Unpainted) |
| | 350805 | 1 | Cylinder/Standpipe Ass'y (For RH203N) |
| 12 | 9796 | 1 | Ram Half Coupler w/Dust Cap (For RH203, RH203-PFAFF & RH203N) |
| | 25600-1 | 1 | Ram Half Coupler (For 4132) |
| | 9866 | 1 | Dust Cap (For 4132) |
| | 210916 | 1 | Ram Half Coupler (For 6RH203S) |
| 13 | 205121 | 2 | Lower Spring Lock |

PARTS INCLUDED BUT NOT SHOWN

| | | |
|-----------|---|------------------------------------|
| †19526 | 1 | O-ring (Visible coupler seal) |
| †205724 | 1 | Decal (Viton) |
| 304763 | 1 | Trade Name Decal (For RH203) |
| 351531 | 1 | Trade Name Decal (For 4132) |
| 305098 | 1 | Trade Name Decal (For 6RH203S) |
| 350801 | 1 | Trade Name Decal (For RH203) |
| 252184 | 1 | Trade Name Decal (For RH203-PFAFF) |
| 252017 | 1 | Decal/Serial (For RH203-PFAFF) |
| *203908 | 1 | Warning Decal |
| 203908-CE | 1 | Warning Decal (For RH203-PFAFF) |

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300069.

Part numbers marked with a dagger (†) are contained in Viton Repair Kit No. 300222.

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine replacement parts!**

Additional questions can be directed to our Technical Services Department.

Note: Shaded areas reflect last revision(s) made to this form.