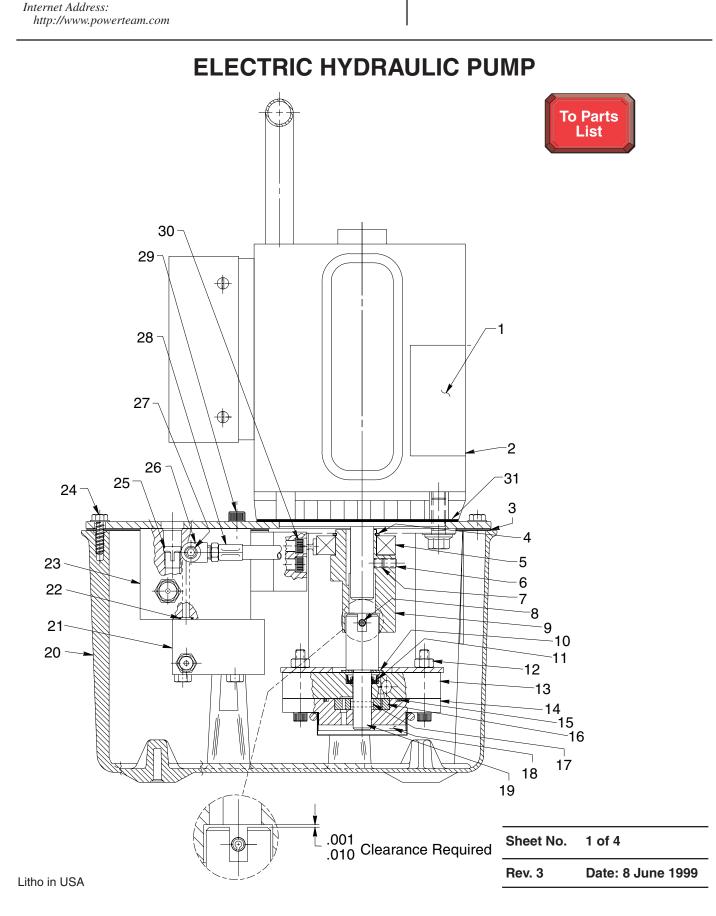


SPX Corporation 5885 11th Street Rockford, IL 61109-3699 USA Tech. Services: (800) 477-8326 Fax: (800) 765-8326 Order Entry: (800) 541-1418 Fax: (800) 288-7031 Parts List for:

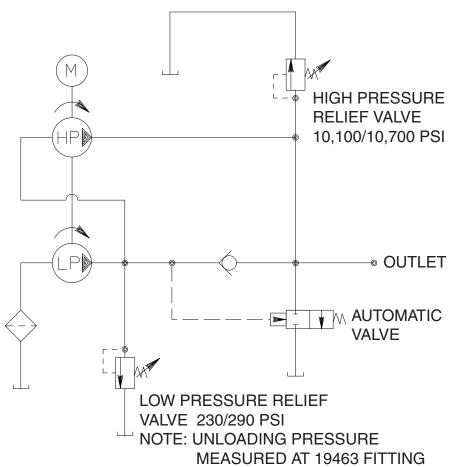
PE172A-EMP



## Parts List, Form No. 101462, Back sheet 1 of 4

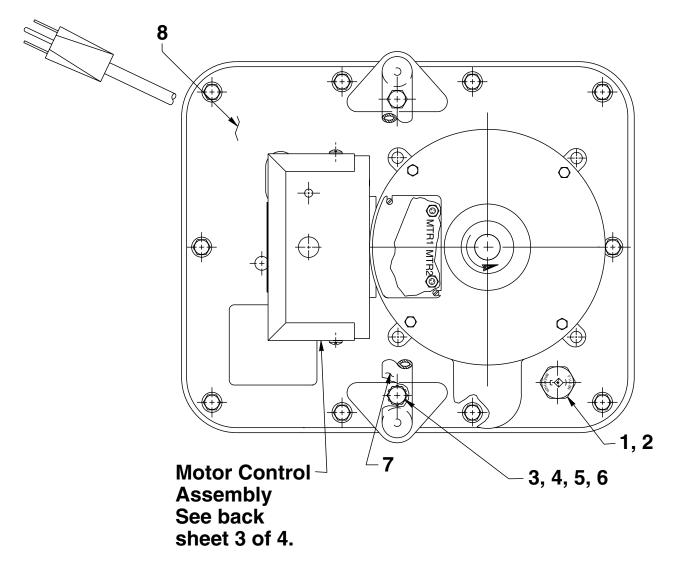
Item No.	Part No.	No. Req'd	Description	ltem No.	Part No.	No. Req'd	Description
1	*200188	1	Important Decal	17	209794	1	Gerotor Drive Pin
2	58196BK2	1	Electric Motor	18	21846	1	Filter Support
3	*40164	1	Gasket	19	304835	1	Drive Shaft
4	209798	1	Retaining Ring	20	61165	1	Reservoir Drawing
5	209805	1	Ball Bearing	21	52167	1	Block
6	10519	1	Set Screw (1/4-20 UNC X 3/8 Lg.;	22	*10266	1	O-ring (3/8 X 1/4 X 1/16)
			Torque to 60/80 in. lbs.)	23	61167	1	Body
7	10136	1	Set Screw (1/4-20 UNC x 1/4 Lg.; Torque to 60/80 in. lbs.)	24	209799	14	Cap Screw (1/4-10 X 7/8 Lg. Self-tapping; Torque to 50/60 in. lbs.)
8	10973	1	Roll Pin (3/16 Dia. X 1-1/4 Lg.;	25	209795	1	Outlet Ball Stop
-			Note: Locate slot as shown.)	26	19463	1	Тее
9	45596	1	Eccentric	27	10427	1	Pressure Plug (1/8 NPTF)
10	12595	1	Washer (1-1/8 X 1/2 X .077 Thk.)	28	304819	1	Hose Assembly
11	*304830	1	Oil Seal	29	10030	1	Cap Screw (5/16-18 UNC X 3/4 Lg.;
12	10199	2	Hex Nut (1/4-20 UNC)				Torque to 220/240 in. lbs.)
13	61170	1	Housing	30	10022	4	Screw (1/4-20 UNC X 1-1/2 Lg.;
14	61169	1	Gerotor Housing				Torque to 180/200 in. lbs.)
15	*10922	1	O-ring (2-1/8 X 1-15/16 X 3/32)	31	351060	1	Gasket
16	304826	1	Gerotor				

Part numbers marked with an asterisk (\*) are contained in Repair Kit No. 300430.



## HYDRAULIC SCHEMATIC

**TOP VIEW** 

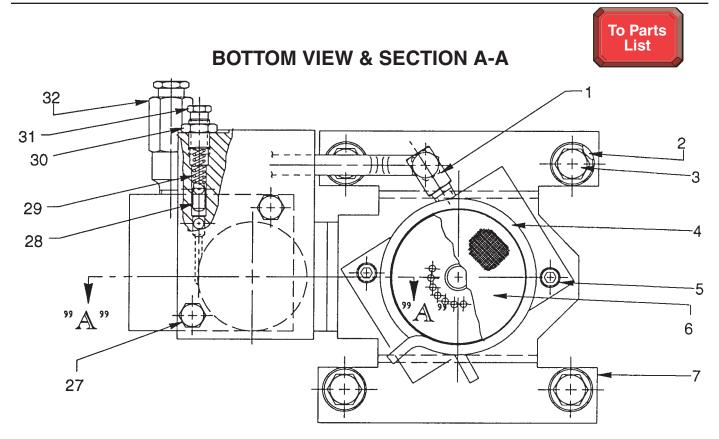


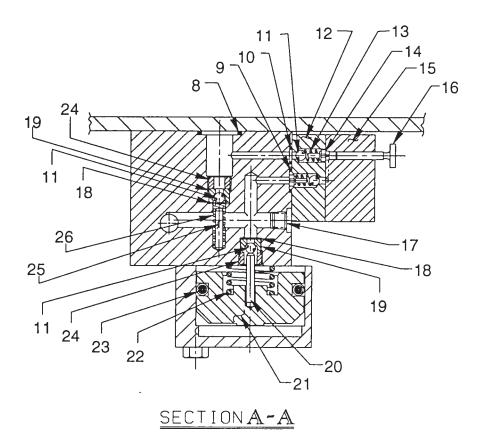
ltem No.	Part No.	No. Req'd	Description
1	20937	1	Vent Cap
2	200415	1	Rubber Gasket
3	10009	2	Cap Screw (1/4-20 UNC X 3/4 Lg.; Torque to 60/80 in. lbs
4	11351	2	Washer (1/4 External Tooth)
5	10245	2	Washer (For 1/4 bolt))
6	10199	2	Hex Nut (1/4-20 UNC))
7	47492	1	Tube Handle
8	61165BK2	1	Cover Plate

Note: Removed Item #9 [Washer] at last revision(s) made to this form.

Sheet No. 2 of 4

Rev. 3 Date: 8 June 1999





Item	Part	No.	
No.	No.	Req'd	Description
1	14440	1	90° Elbow Fitting
2	10258	4	Washer (For 3/8 bolt)
3	213663	4	Cap Screw (3/8-16 UNC X 1" Lg.; Torque to 230/250 in. lbs.)
4	11461	1	Hose Clamp
5	10854	2	Cap Screw (1/4-20UNC X 1-3/4Lg.; Torque to 60/80 in. lbs.)
6	21608	1	Filter
7	52174	1	Pump Mounting Bracket
8	*10273	1	O-ring (13/16 X 5/8 X 3/32)
9	*14763	1	O-ring (7/16 X 5/16 X 1/16)
10	*10265	1	O-ring (5/16 X 3/16 X 1/16)
11	*12223	4	Ball (3/16 Dia.)
12	45559	1	Block
13	*10445	2	Compression Spring (5/32 O.D. X 3/4 Lg.)
14	24549	2	Ball Guide
15	45560	1	Block
16	304820	1	Piston
17	15130	1	Plug (1/16 NPTF)
18	*10442	2	Washer (3/8 X 1/4 X 1/32)
19	*209787	2	Replaceable Seat
20	211843	1	Dowel Pin (Note: Install with radius end out.)
21	46063	1	Piston
22	*16346	1	Spring (1" O.D. X 7/8 Lg.)
23	*10283	1	O-ring (2" X 1-5/8 X 3/16)
24	209797	2	Hollow Lock Screw (7/16-20 UNF-3A; Torque to 180/200 in. lbs.)
25	12149	1	Pin
26	*16057	1	Compression Spring (3/16 O.D. X 1" Lg.)
27	13037	2	Cap Screw (1/4-20 UNC X 2" Lg.; Torque to 40/50 in. lbs.)
28	15156	1	Pin (Note: Install tapered end toward spring.)
29	*11221	1	Spring (1/4 O.D. X 1" Lg.)
30	10386	1	Nut (3/8-24 UNF)
31	*29786	1	Valve Adjusting Screw
32	21278	1	Relief Valve Assembly (Set at 10,100/10,700 PSI)

Part numbers marked with an asterisk (\*) are contained in Repair Kit No. 300430.

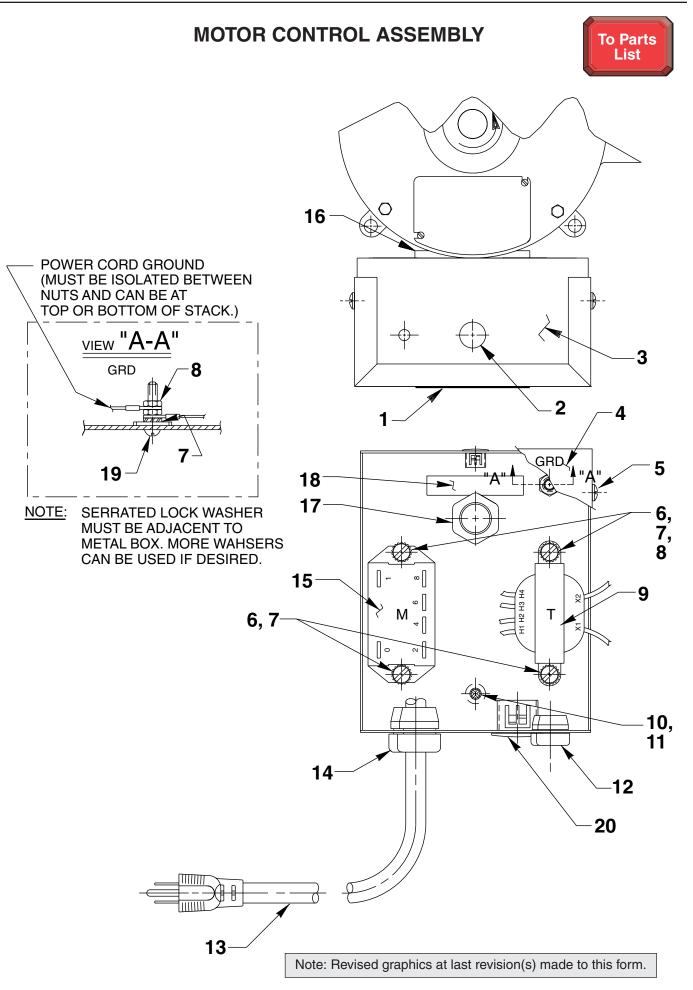


Refer to any operating instructions included with this product for detailed information about opertion, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. Therefore: Use genuine Power Team replacement parts!

Additional questions can be directed to our Technical Services Department.

Sheet No. 3 of 4



ltem No.	Part No.	No. Req'd	Desription	ltem No.	Part No.	No. Req'd	Description
1	200188	1	Warning Decal	11	206857	1	Special Washer (For 3/16 Bolt)
2	17782	1	Snap Plug	12	15993	1	Strain Relief Bushing
3	58558BK2	1	Electrical Control Box	13	24733	1	Cord Set
4	42576BK2	1	Control Box Cover	14	210112	1	Strain Relief Bushing
5	11141	4	Tap Screw (#6-20 X 3/8 Lg.)	15	251638	1	Relay
6	10164	4	Slotted Screw	16	212434	1	Washer (1.76 x .95)
			(#10-24 UNC X 3/8 Lg.)	17	11202	1	Nipple
7	11108	5	Lockwasher (#10 External Tooth)	18	205189	1	Ground Decal
8	10197	3	Nut (#10-24 UNC)	19	11856	1	Machine Screw (#10-24 X 1" Lg.)
9	251049	1	Transformer	20	251045	1	Plug, D Bushing
10	13532	1	Screw (#8-32 X 3/8 Lg.)	To awing			

## **ELECTRICAL SCHEMATIC**

110/115 V., 50/60 Hz.

## WARNING: To help prevent personal injury, all electrical work must be done by a qualified electrician.

