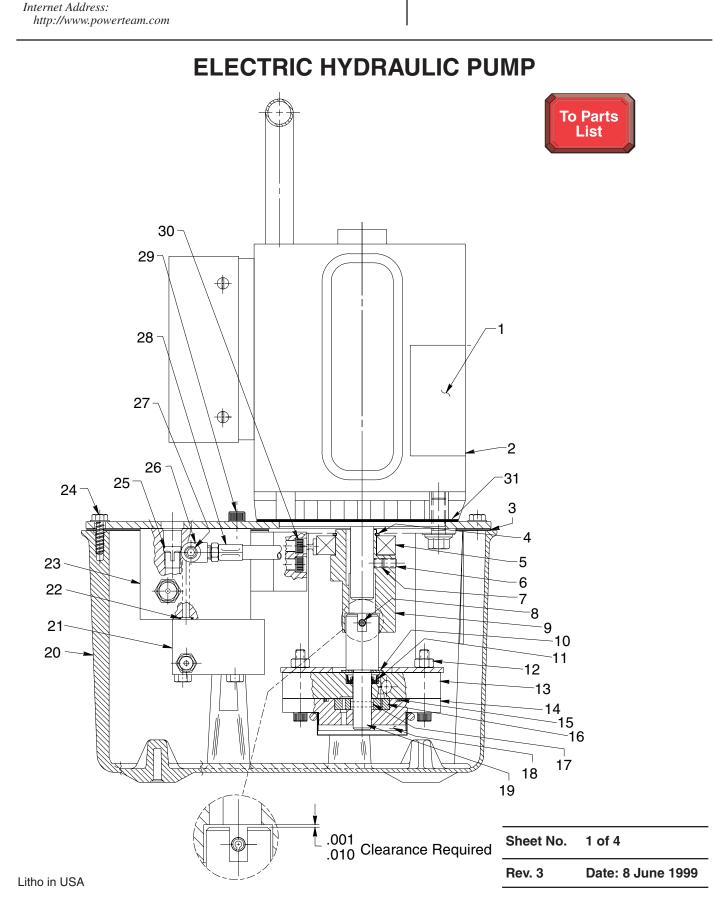


SPX Corporation 5885 11th Street Rockford, IL 61109-3699 USA Tech. Services: (800) 477-8326 Fax: (800) 765-8326 Order Entry: (800) 541-1418 Fax: (800) 288-7031 Parts List for:

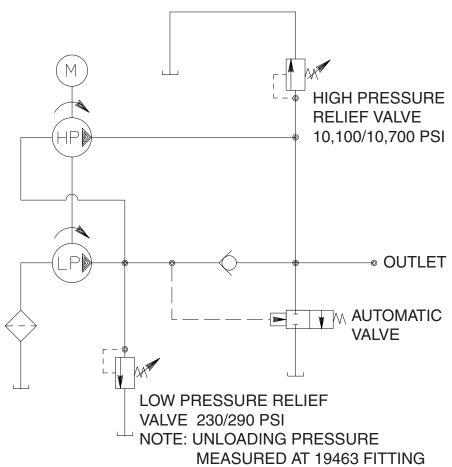
PE172A-EMP



Parts List, Form No. 101462, Back sheet 1 of 4

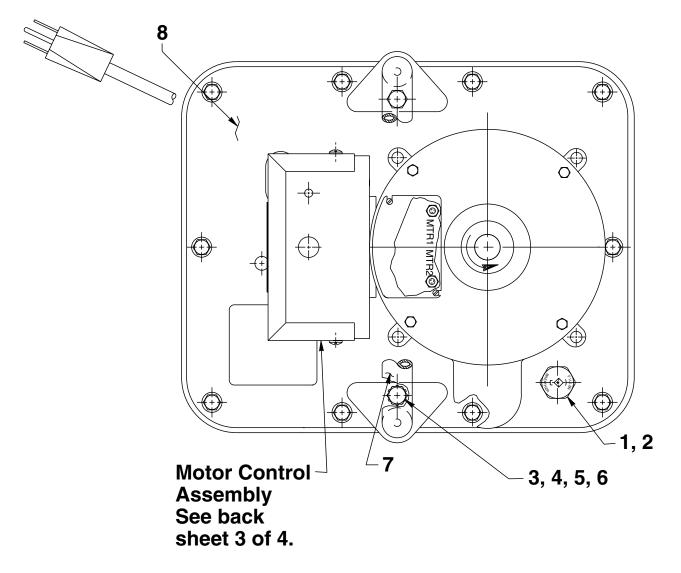
| Item No. | Part No. | No. Req'd | Description | ltem No. | Part No. | No. Req'd | Description |
|-------------|-------------|--------------|---|-------------|-------------|--------------|--|
| 1 | *200188 | 1 | Important Decal | 17 | 209794 | 1 | Gerotor Drive Pin |
| 2 | 58196BK2 | 1 | Electric Motor | 18 | 21846 | 1 | Filter Support |
| 3 | *40164 | 1 | Gasket | 19 | 304835 | 1 | Drive Shaft |
| 4 | 209798 | 1 | Retaining Ring | 20 | 61165 | 1 | Reservoir Drawing |
| 5 | 209805 | 1 | Ball Bearing | 21 | 52167 | 1 | Block |
| 6 | 10519 | 1 | Set Screw (1/4-20 UNC X 3/8 Lg.; | 22 | *10266 | 1 | O-ring (3/8 X 1/4 X 1/16) |
| | | | Torque to 60/80 in. lbs.) | 23 | 61167 | 1 | Body |
| 7 | 10136 | 1 | Set Screw (1/4-20 UNC x 1/4 Lg.; Torque to 60/80 in. lbs.) | 24 | 209799 | 14 | Cap Screw (1/4-10 X 7/8 Lg. Self-tapping; Torque to 50/60 in. lbs.) |
| 8 | 10973 | 1 | Roll Pin (3/16 Dia. X 1-1/4 Lg.; | 25 | 209795 | 1 | Outlet Ball Stop |
| - | | | Note: Locate slot as shown.) | 26 | 19463 | 1 | Тее |
| 9 | 45596 | 1 | Eccentric | 27 | 10427 | 1 | Pressure Plug (1/8 NPTF) |
| 10 | 12595 | 1 | Washer (1-1/8 X 1/2 X .077 Thk.) | 28 | 304819 | 1 | Hose Assembly |
| 11 | *304830 | 1 | Oil Seal | 29 | 10030 | 1 | Cap Screw (5/16-18 UNC X 3/4 Lg.; |
| 12 | 10199 | 2 | Hex Nut (1/4-20 UNC) | | | | Torque to 220/240 in. lbs.) |
| 13 | 61170 | 1 | Housing | 30 | 10022 | 4 | Screw (1/4-20 UNC X 1-1/2 Lg.; |
| 14 | 61169 | 1 | Gerotor Housing | | | | Torque to 180/200 in. lbs.) |
| 15 | *10922 | 1 | O-ring (2-1/8 X 1-15/16 X 3/32) | 31 | 351060 | 1 | Gasket |
| 16 | 304826 | 1 | Gerotor | | | | |

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300430.



HYDRAULIC SCHEMATIC

TOP VIEW

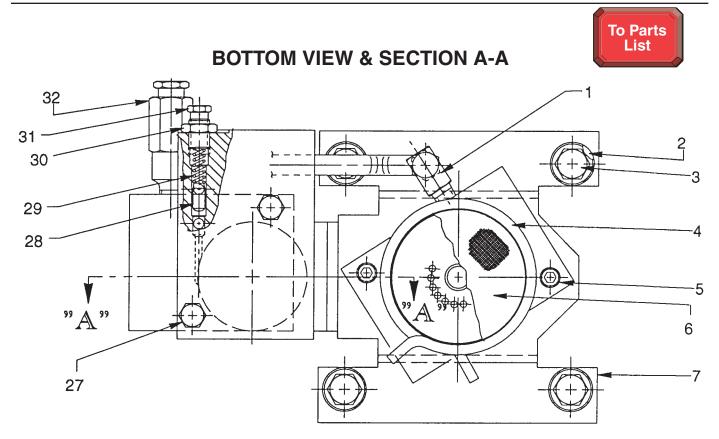


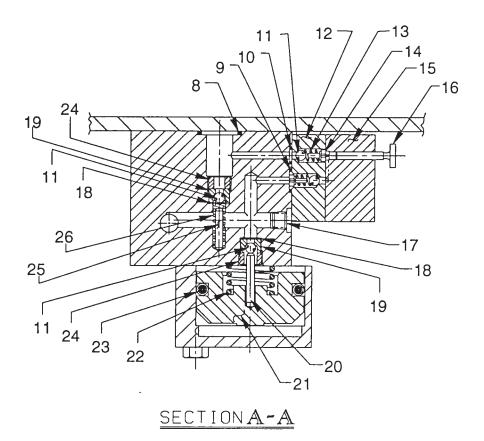
| ltem No. | Part No. | No. Req'd | Description |
|-------------|-------------|--------------|--|
| 1 | 20937 | 1 | Vent Cap |
| 2 | 200415 | 1 | Rubber Gasket |
| 3 | 10009 | 2 | Cap Screw (1/4-20 UNC X 3/4 Lg.; Torque to 60/80 in. lbs |
| 4 | 11351 | 2 | Washer (1/4 External Tooth) |
| 5 | 10245 | 2 | Washer (For 1/4 bolt)) |
| 6 | 10199 | 2 | Hex Nut (1/4-20 UNC)) |
| 7 | 47492 | 1 | Tube Handle |
| 8 | 61165BK2 | 1 | Cover Plate |

Note: Removed Item #9 [Washer] at last revision(s) made to this form.

Sheet No. 2 of 4

Rev. 3 Date: 8 June 1999





| Item | Part | No. | |
|------|---------|-------|---|
| No. | No. | Req'd | Description |
| 1 | 14440 | 1 | 90° Elbow Fitting |
| 2 | 10258 | 4 | Washer (For 3/8 bolt) |
| 3 | 213663 | 4 | Cap Screw (3/8-16 UNC X 1" Lg.; Torque to 230/250 in. lbs.) |
| 4 | 11461 | 1 | Hose Clamp |
| 5 | 10854 | 2 | Cap Screw (1/4-20UNC X 1-3/4Lg.; Torque to 60/80 in. lbs.) |
| 6 | 21608 | 1 | Filter |
| 7 | 52174 | 1 | Pump Mounting Bracket |
| 8 | *10273 | 1 | O-ring (13/16 X 5/8 X 3/32) |
| 9 | *14763 | 1 | O-ring (7/16 X 5/16 X 1/16) |
| 10 | *10265 | 1 | O-ring (5/16 X 3/16 X 1/16) |
| 11 | *12223 | 4 | Ball (3/16 Dia.) |
| 12 | 45559 | 1 | Block |
| 13 | *10445 | 2 | Compression Spring (5/32 O.D. X 3/4 Lg.) |
| 14 | 24549 | 2 | Ball Guide |
| 15 | 45560 | 1 | Block |
| 16 | 304820 | 1 | Piston |
| 17 | 15130 | 1 | Plug (1/16 NPTF) |
| 18 | *10442 | 2 | Washer (3/8 X 1/4 X 1/32) |
| 19 | *209787 | 2 | Replaceable Seat |
| 20 | 211843 | 1 | Dowel Pin (Note: Install with radius end out.) |
| 21 | 46063 | 1 | Piston |
| 22 | *16346 | 1 | Spring (1" O.D. X 7/8 Lg.) |
| 23 | *10283 | 1 | O-ring (2" X 1-5/8 X 3/16) |
| 24 | 209797 | 2 | Hollow Lock Screw (7/16-20 UNF-3A; Torque to 180/200 in. lbs.) |
| 25 | 12149 | 1 | Pin |
| 26 | *16057 | 1 | Compression Spring (3/16 O.D. X 1" Lg.) |
| 27 | 13037 | 2 | Cap Screw (1/4-20 UNC X 2" Lg.; Torque to 40/50 in. lbs.) |
| 28 | 15156 | 1 | Pin (Note: Install tapered end toward spring.) |
| 29 | *11221 | 1 | Spring (1/4 O.D. X 1" Lg.) |
| 30 | 10386 | 1 | Nut (3/8-24 UNF) |
| 31 | *29786 | 1 | Valve Adjusting Screw |
| 32 | 21278 | 1 | Relief Valve Assembly (Set at 10,100/10,700 PSI) |

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300430.

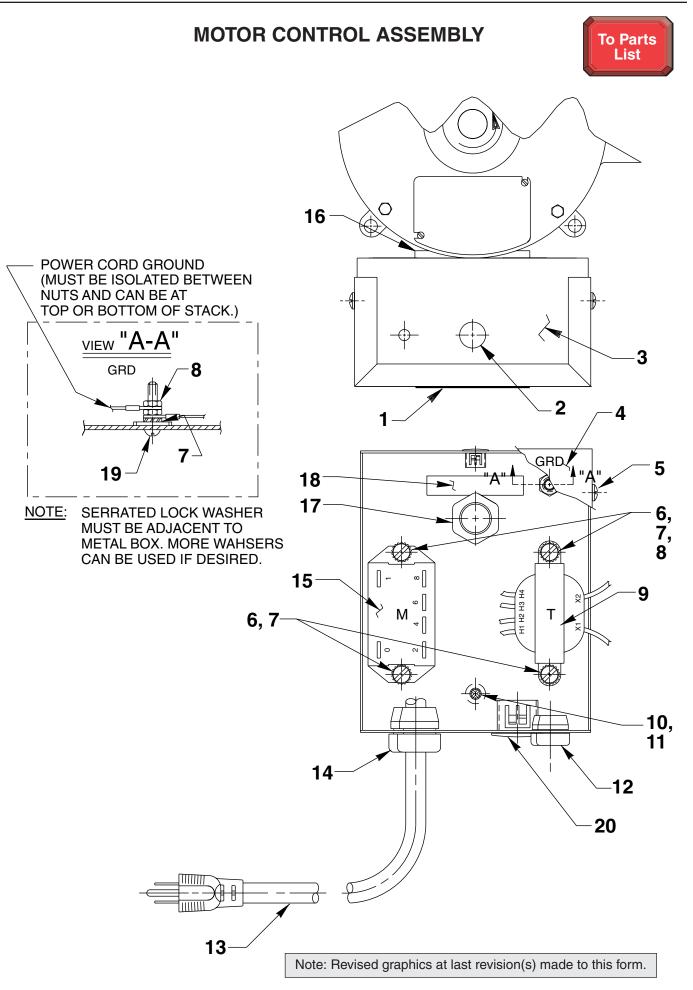


Refer to any operating instructions included with this product for detailed information about opertion, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. Therefore: Use genuine Power Team replacement parts!

Additional questions can be directed to our Technical Services Department.

Sheet No. 3 of 4



| ltem No. | Part No. | No. Req'd | Desription | ltem No. | Part No. | No. Req'd | Description |
|-------------|-------------|--------------|---------------------------------|-------------|-------------|--------------|---------------------------------|
| 1 | 200188 | 1 | Warning Decal | 11 | 206857 | 1 | Special Washer (For 3/16 Bolt) |
| 2 | 17782 | 1 | Snap Plug | 12 | 15993 | 1 | Strain Relief Bushing |
| 3 | 58558BK2 | 1 | Electrical Control Box | 13 | 24733 | 1 | Cord Set |
| 4 | 42576BK2 | 1 | Control Box Cover | 14 | 210112 | 1 | Strain Relief Bushing |
| 5 | 11141 | 4 | Tap Screw (#6-20 X 3/8 Lg.) | 15 | 251638 | 1 | Relay |
| 6 | 10164 | 4 | Slotted Screw | 16 | 212434 | 1 | Washer (1.76 x .95) |
| | | | (#10-24 UNC X 3/8 Lg.) | 17 | 11202 | 1 | Nipple |
| 7 | 11108 | 5 | Lockwasher (#10 External Tooth) | 18 | 205189 | 1 | Ground Decal |
| 8 | 10197 | 3 | Nut (#10-24 UNC) | 19 | 11856 | 1 | Machine Screw (#10-24 X 1" Lg.) |
| 9 | 251049 | 1 | Transformer | 20 | 251045 | 1 | Plug, D Bushing |
| 10 | 13532 | 1 | Screw (#8-32 X 3/8 Lg.) | To awing | | | |

ELECTRICAL SCHEMATIC

110/115 V., 50/60 Hz.

WARNING: To help prevent personal injury, all electrical work must be done by a qualified electrician.

