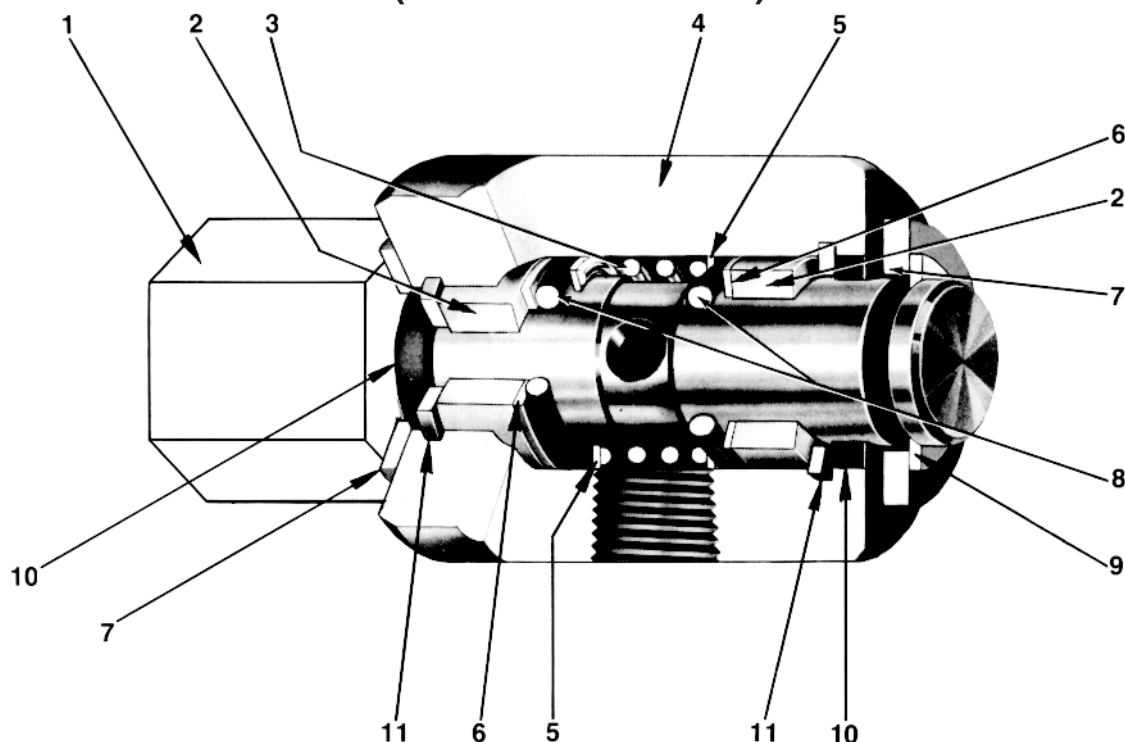


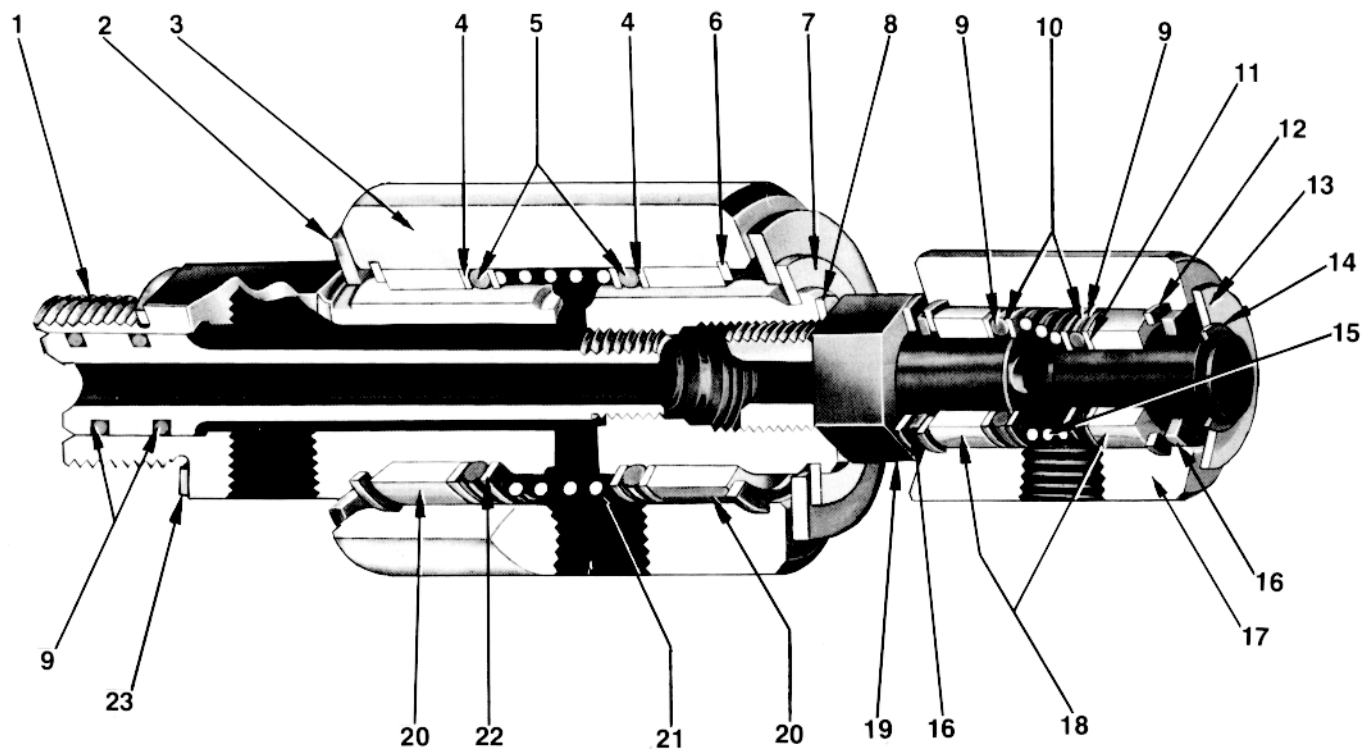
**ROTATING UNION
(SINGLE PASSAGE)****100232 — MODEL B**

Item No.	No. Req'd	Description
1	1	Rotor (Tapped 3/8 NPT)
2*	2	Bearing
3*	1	Coil Spring
4	1	Housing
5*	2	Spring Guide
6*	2	Backup Washer (Leather)
7*	2	Thrust Washer
8*	2	O-ring
9*	1	Snap Ring
10*	2	Dust Shield
11*	2	Retaining Ring

Items marked with an (*) asterisk are contained in Repair Kit No. 300108.

IMPORTANT: Repair Kit No. 300108 is the only available source for repairing this unit. If any additional parts are needed, it is recommended that a complete rotating union be purchased.

ROTATING UNION
(TANDEM PASSAGE)



100233 — MODEL B

Item No.	No. Req'd	Description	Item No.	No. Req'd	Description
1	1	Rotor (1" — 14 UNS Right Hand)	13*	2	Thrust Washer
2*	2	Thrust Washer	14*	1	Snap Ring
3	1	Housing	15*	1	Spring
4*	2	Backup Washer (Leather)	16*	2	Dust Shield
5*	2	O-ring	17	1	Housing
6*	2	Retaining Ring	18*	2	Bearing
7*	1	Snap Ring	19	1	Rotor (5/8-18 NF Right Hand)
8	1	Gasket	20*	2	Bearing
9*	2	O-ring	21*	1	Spring
10*	2	Spring Guide	22*	2	Spring Guide
11*	2	Backup Washer (Leather)	23	1	Gasket
12*	2	Retaining Ring			

Items marked with an (*) asterisk are contained in Repair Kit No. 300109.

IMPORTANT: Repair Kit No. 300109 is the only available source for repairing this unit. If any additional parts are needed, it is recommended that a complete rotating union be purchased

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Hytec replacement parts!**

Additional questions can be directed to our Technical Services Department.