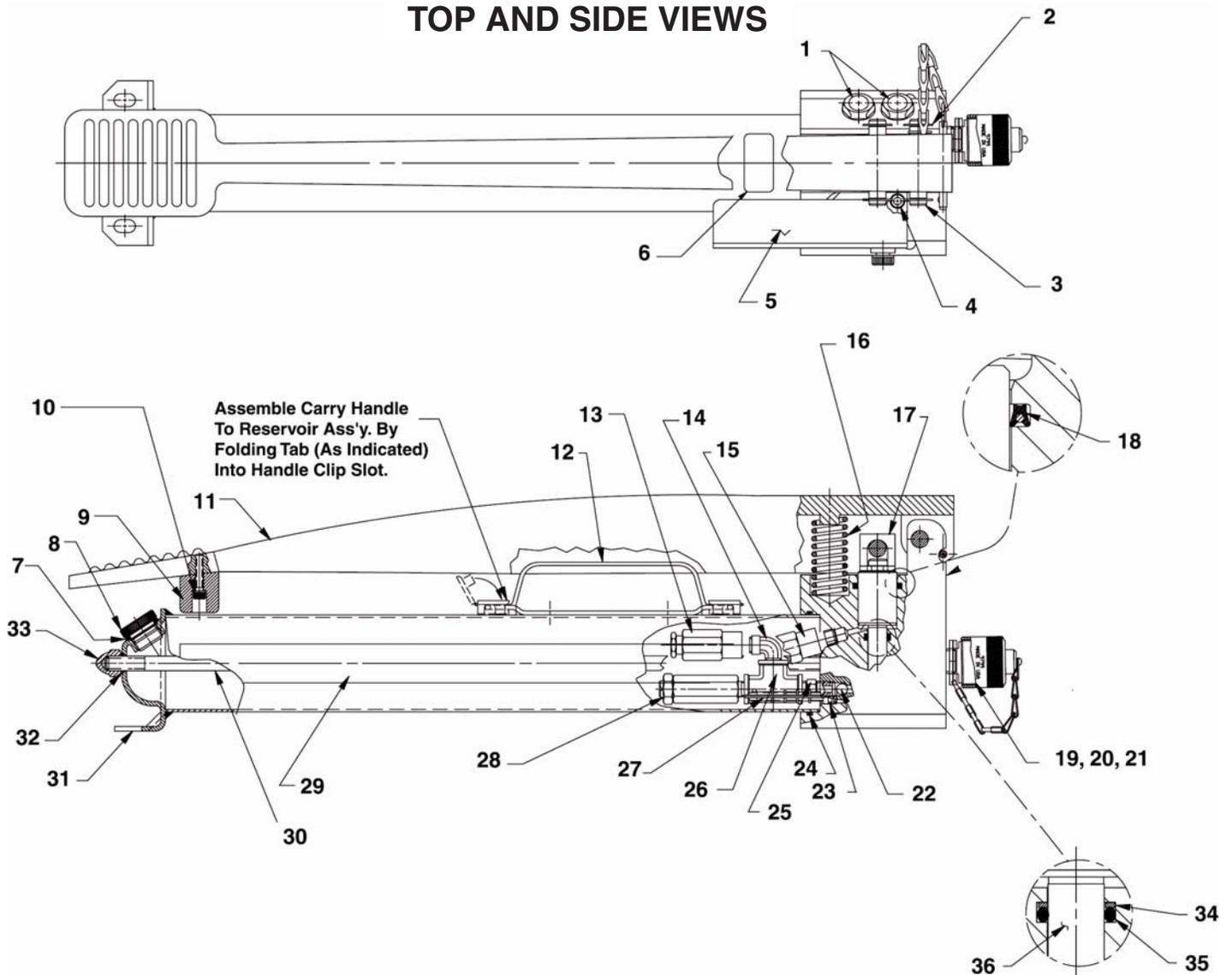


MODEL A TWO-SPEED HYDRAULIC FOOT PUMP 325 PSI FIRST STAGE; 10,000 PSI SECOND STAGE

To Parts
List

TOP AND SIDE VIEWS



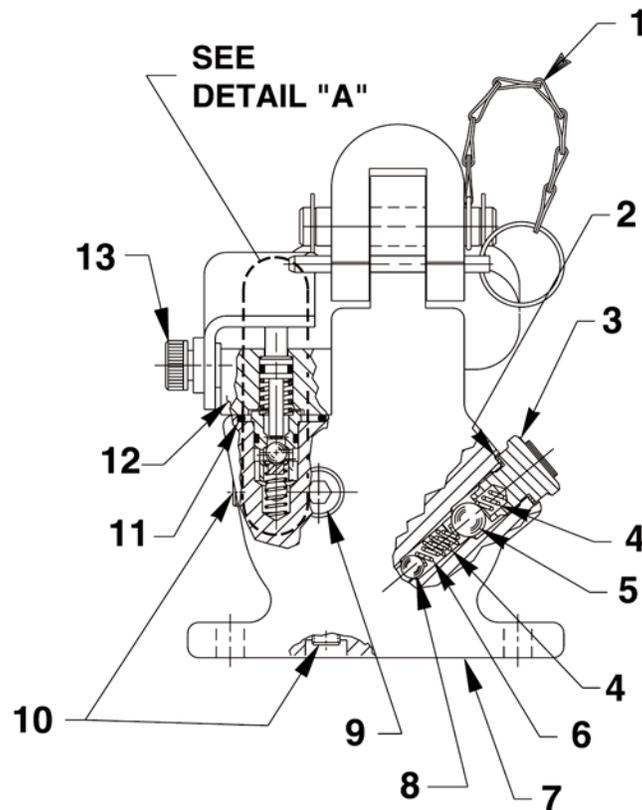
Parts List, Form No. 1000010, Back sheet 1 of 2

Item No.	Part No.	No. Req'd	Description	Item No.	Part No.	No. Req'd	Description
1	•†*215907	2	Decal (Do Not Remove)				(1/8 NPTF;
2	211743	4	Retaining Ring (Expand the retaining ring to .440 ø max. during installation.)				Groove towards ball)
3	251702	2	Pin	26	215033	1	Tee Fitting
4	10012	3	Screw, Socket Hd (1/4 - 20 x 7/8)				(1/8 NPTF)
5	251716BK9	1	Release Valve Lever Assembly	27	•†*215075	1	Plug Filter
6	420691	1	Decal, Product Blank	28	351934-100	1	Relief Valve (Set at 9,600/10,000 PSI)
7	10274	1	O-ring (.87 X .68; Nitrile)	29	360054	1	Trade Name Decal
8	351245	1	Filler Cap	30	252502	1	Tie Rod
9	250000	1	Recessed Bumper	31	351367	1	Reservoir Assembly
10	12102	1	Soc. Hd. Screw	32	13943	1	O-ring (.50 X .37; Urethane)
11	64780BK2	1	Foot Lever	33	10842	1	Hex Cap Nut (3/8-16; Torque to 90/110 in. lbs.; Fully engage acorn nut onto tie rod before torquing to body.)
12	58048	1	Carry Handle				(10-24 x 3/4; Apply
13	21278	1	High Pressure Relief Valve Assembly				Loctite #277 or equiv.;
14	13229	1	Plug Fitting (90°; 1/8 NPTF)				Note: End of screw should be flush with top of pedal.)
15	48011	1	Relief Valve Assembly	34	•*†213987	1	O-ring Backup Washer
16	251712	1	Compression Spring				(Assemble with concave surface towards o-ring)
17	350923	1	Piston Clip	35	*10271	1	O-ring (11/16 X 1/2 X 3/32; Nitrile)
18	•†*250233	1	U-cup	36	421412	1	Two-Speed Piston
19	25599	1	Coupler, Hose Half				
20	9799	1	Dust Cap				
21	10673	1	Fitting, Straight (3/8 NPTF)				
22	10423	1	Ball (9/32" Dia. Steel; Seat at assembly)				
23	12557	1	O-ring (-009) Nitrile .34 x .21)				
24	*211495	1	O-ring (2-11/16 x 2-1/2 x 3/32; Nitrile)				
25	253626	1	Straight Fitting				



Part numbers marked with an asterisk (*) are contained in Standard Repair Kit No. 300814.
 Part numbers marked with a dagger (†) are contained in Viton Seal Kit No. 300815.
 Part numbers marked with a bullet (•) are contained in EPR Seal Kit No. 300816.

END VIEW



Item No.	Part No.	No. Req'd	Description
1	251753	1	Pin & Chain Assembly
2	•†*14874	2	Copper Washer
3	351952	2	Valve Screw (Torque to 480/500 in. lbs.)
4	•†*10444	4	Compression Spring
5	•†*10378	2	Steel Ball (3/8 dia.)
6	•†*211797	2	Compression Spring
7	64710	1	Pump Body
8	•†*10375	2	Steel Ball (1/4 dia.)
9	10479	1	Plug
10	11084	1	Plug (Apply Loctite #242 or equivalent & torque to 80 in. lbs.)
11	*10658	1	O-ring (1" X 13/16 X 3/32; Nitrile)

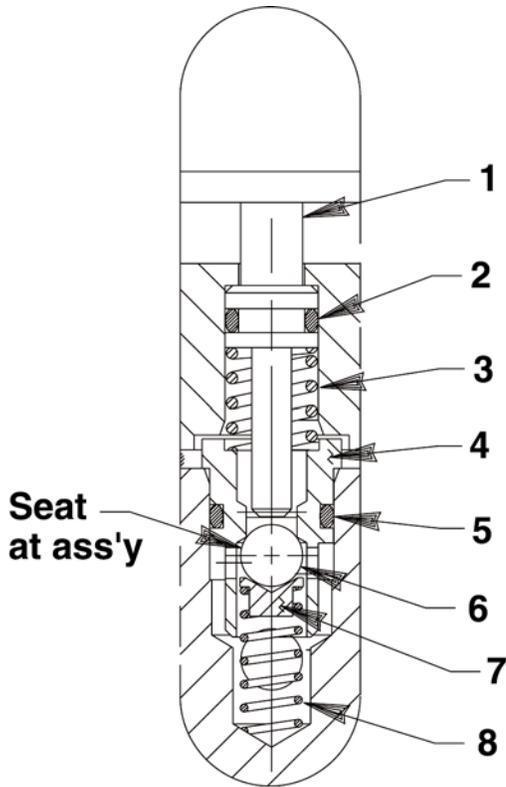
Item No.	Part No.	No. Req'd	Description
12	420979	1	Release Valve Body
13	251710	1	Hex Soc. Hd Shoulder Screw (3/8 x 3/8 Lg.; Apply Loctite #242 or equivalent; Torque to 100 in. lbs.)

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DETAIL "A"



Item No.	Part No.	No. Req'd	Description
1	29365	1	Release Valve Button
2	*10266	1	O-ring (3/8 X 1/4 X 1/16; Nitrile)
3	251297	1	Spring (.36 OD x .51 x .05 ws)
4	34377	1	Poppet Retainer
5	*15279	1	O-ring (1/2 X 3/8 X 1/16; Nitrile)
6	†*10375	1	Steel Ball (1/4 Dia.)
7	25685	1	Ball Retainer
8	†*14624	1	Compression Spring (1/4 O.D. X 3/4 Lg.)

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Part numbers marked with a bullet (•) are contained in Viton Seal Kit No. 300816.

Refer to any operating instructions included with the product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Power Team replacement parts!**

Additional questions can be directed to our Technical Services Department.