

SPX Corporation 5885 11th Street Rockford, IL 61109-3699 USA Tech. Services: (800) 477-8326 Fax: (800) 765-8326 Order Entry: (800) 541-1418 Fax: (800) 288-7031 **Parts List for:**

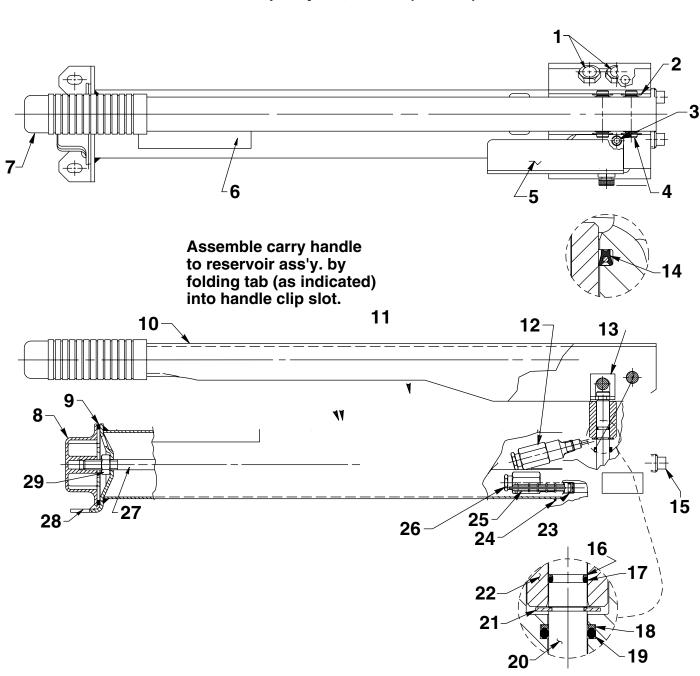
P59-AMKUS

Internet Address: http://www.powerteam.com

TWO-SPEED HYDRAULIC HAND PUMP

Max. Capacity: 10,500 PSI (725 Bar)





Sheet No. 1 of 2

Rev. 1 Date: 27 Feb. 1997

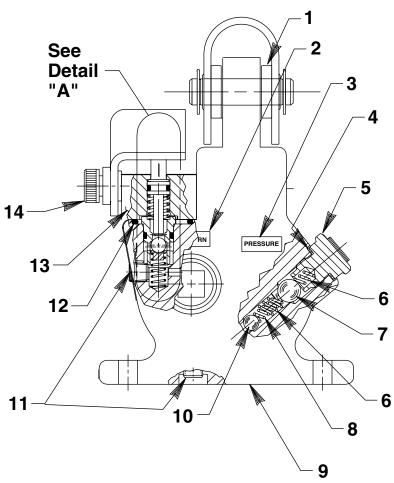
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No.	No.	Req'd	Description
1	*215907	2	Decal
2	211743	4	Retaining Ring (NOTE: Expand the retaining ring to .440 dia.
			max. during installation)
3	10012	3	Soc. Hd. Cap Screw (1/4-20 X 7/8 Lg.; Torque to 90/100 in. lbs.)
4	211742	2	Pin
5	251716BK9	1	Release Valve Lever Ass'y
6	*305977	1	Warning Decal
7	211769	1	Handle Grip
8	52711	1	Reservoir Cap (Torque to 50/60 in. lbs.)
9	*212739	1	O-ring
10	64995YE3	1	Handle
11	58048		Carry Handle
12	21278-15	1	Relief Valve Ass'y (Reset to 1,400 P.S.I.)
13	350923		Piston Clip
14	*250233		U-cup Packing
15	11127		Pressure Plug
16	*11863	1	Backup Washer (1/2 X 3/8 X 1/16)
17	*10268	1	O-ring (1/2 X 3/8 X 1/16)
18	*213987	1	O-ring Backup Washer (11/16 X 1/2 X 3/64)
19	*10271	1	O-ring (11/16 X 1/2 X 3/32)
20	309088	1	High Pressure Piston
21	11581	1	External Retaining Ring
22	350085	1	Low Pressure Piston
			(Assemble with 20° inner chamfer down as shown.)
23	*12557	1	O-ring (11/32 X 7/32 X 1/16)
24	*211495	1	O-ring (2-11/16 X 2-1/2 X 3/32)
25	*215075	1	Filter
26	21278-105	1	Relief Valve Assembly (Set at 10,600/11,100 PSI)
27	211547		Tie Rod (NOTE: Screw in tie rod until it bottoms out in pump body)
28	350081	1	Reservoir Assembly
29	10204	1	Hex Nut (Torque to 230/250 in. lbs.) To Drawing

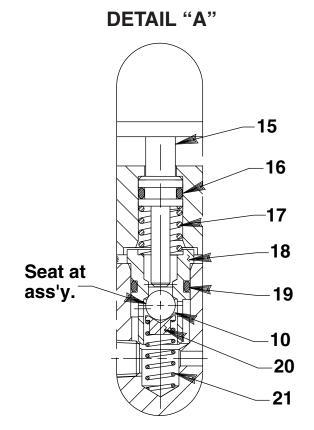
Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300814.

Note: Shaded areas reflect last revision(s) made to this form.

Parts List Form No. 101647







Sheet No.	2 of 2	
Rev. 1	Date: 27 Feb. 1997	

Item	Part	No.	Decayintion
No.	No.	Req'd	Description
1	251922	2	Bushing
2	201746	1	Return Decal
3	215301	1	Pressure Decal
4	*14874	2	Soft Copper Washer (.700 X 1/2 X 1/32)
5	305975	2	Valve Screw (Torque to 480/500 in. lbs.)
6	*10444	4	Compression Spring (3/16 I.D. X 13/32 Lg.)
7	*10378	2	Steel Ball (3/8 Dia.)
8	*211797	2	Compression Spring (5/32 O.D. X 5/8 Lg.)
9	65003	-	Pump Body
10	*10375		Steel Ball (1/4 Dia.)
11	11084	1	Plug (Apply Loctite #242 or equiv.; Torque to 100 in. lbs.)
12	*10658	1	O-ring (1" X 13/16 X 3/32)
13	420979	1	Release Valve Body
14	251710	1	Hex. Soc. Hd. Shoulder Screw
			(Apply Loctite #242 or equivalent)
15	29365		Release Valve Button
16	*10266		O-ring (3/8 X 1/4 X 1/16)
17	13944		Compression Spring (3/8 O.D. X 1/2 Lg.)
18	34377		Poppet Retainer
19	*15279		O-ring (1/2 X 3/8 X 1/16)
20	25685		Ball Retainer
21	*14624	1	Compression Spring (1/4 O.D. X 3/4 Lg.)

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300814.



Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Power Team replacement parts!**

Additional questions can be directed to our Technical Services Department.

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