

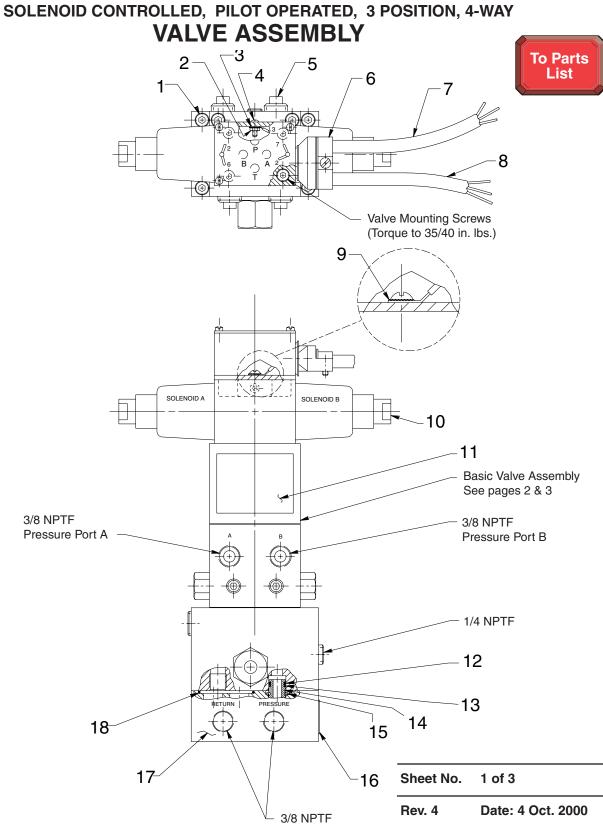
SPX Corporation 5885 11th Street Rockford, IL 61109-3699 USA Tech. Services: (800) 477-8326 Fax: (800) 765-8326 Order Entry: (800) 541-1418 Fax: (800) 288-7031

Internet Address: http://www.powerteam.com

Parts List for:

9514 9525 9555

MODEL C PILOT OPERATED, 3 POSITION, 4-WAY



Parts List, Form No. 101654, Back sheet 1 of 3

Item No.	Part No.	No. Req'd	Description	Item No.	Part No.	No. Req'd	Description	
1	10856	4	Cap Screw (Torque to 70/80 in. lbs.)	11	251960	1	Identification Decal (For 9514)	
2	10195	1	Nut (#6-32)		252266	1	Identification Decal (For 9525)	
3	15906	1	Lockwasher (#6)		252267	1	Identification Decal (For 9555)	
4	10448	1	Screw (#6 x 3/8 Lg.)	12	*10268	2	O-ring (1/2 x 3/8 x 1/16)	
5	11127	4	Pipe Plug (3/8 NPTF)	13	*11863	2	Backup Washer (1/2 x 3/8 x 1/16)	
6	17866	1	Connector	14	21094	1	Bushing	
7	12293	8'	Electrical Cable (16/3 SJTO)	15	251124	1	Retaining Ring To	
8	202778	1	Remote Control Hand Switch	16	*208358	1	Warning Decal Drawing	
			(See Parts List no. 101644)	17	52506	1	Subplate	
9	15904	1	Terminal Ring	18	*10914	1	O-ring (1-3/8" x 1-1/16" x 3/32)	
10	16664-1	1	Solenoid Valve				,	

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300835.

SPECIFICATIONS

OPERATION

Neutral (Hold): When both solenoids are de-energized, oil from pump circulates at free flow from the pressure port "P" to tank "T". Both cylinder ports are blocked.

Solenoid "A" Energized: Pressure to cylinder port "A". Cylinder port "B" to tank.

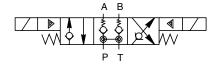
Solenoid "B" Energized: Pressure to cylinder port "B". Cylinder port "A" to tank.

NOTE: Pressure holds without loss when shifted from cylinder port to the neutral (Hold) position.

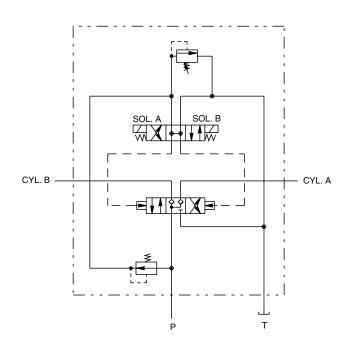
For pump, connect lines to pressure and return ports on remote mounted valve. Connect double-acting cylinder to valve. With remote control, operate cylinder to assure proper function of valve. Port Sizes: 3/8" NPTF

Maximum Pressure: 10,000 PSI Max. Recommended Flow: 5 GPM

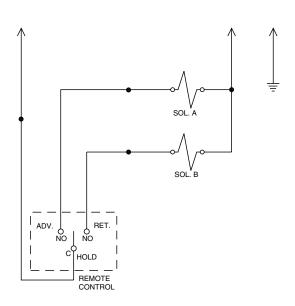
SIMPLIFIED SYMBOL



HYDRAULIC SCHEMATIC



ELECTRICAL SCHEMATIC 115 Volt, 50 Hz.

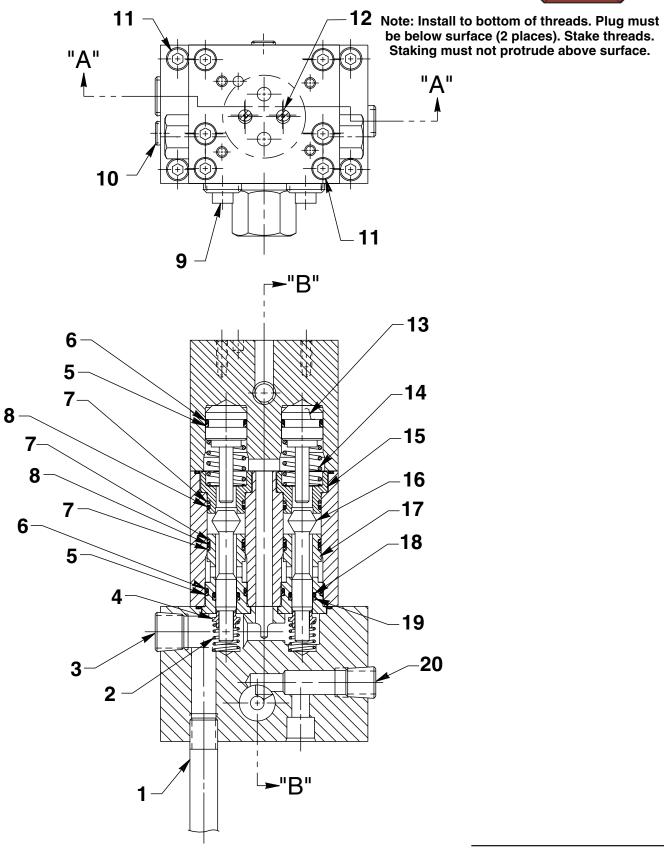


Note: Shaded areas reflect last revision(s) made to this form.

Parts List Form No. 101654

TOP VIEW AND SECTION A-A





Section A-A

Sheet No. 2 of 3

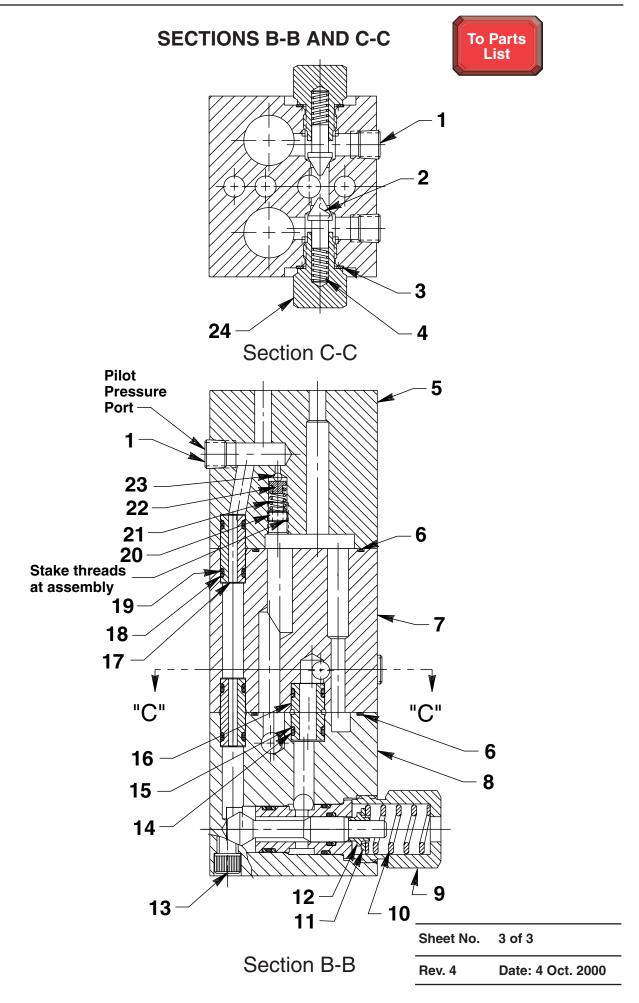
Rev. 4 Date: 4 Oct. 2000

Item	Part	No.	
No.	No.	Req'd	Description
1	200609	1	Drain Tube
2	11195	2	Compression Spring (1/2 O.D. X 3/4 Lg.)
3	10909	1	Plug (3/8 NPTF)
4	202479	2	Check Valve Spring Guide
5	*12392	5	Backup Washer (3/4 X 5/8 X 3/64)
6	*10302	5	O-ring (3/4 X 5/8 X 1/16; Nitrile)
	11442	5	O-ring (3/4 X 5/8 X 1/16; Viton)
	12400	5	O-ring (3/4 X 5/8 X 1/16; EPR)
7	*12391	8	Backup Washer (11/16 X 9/16 X 3/64)
8	*11284	5	O-ring (11/16 X 9/16 X 1/16; Nitrile)
	11441	5	O-ring (11/16 X 9/16 X 1/16; Viton)
	250137	5	O-ring (11/16 X 9/16 X 1/16; EPR)
9	11127	2	Plug (3/8 NPTF)
10	10427	1	Pressure Plug (1/8 NPTF)
11	10856	8	Cap Screw (1/4-20 X 2-1/2" Lg.; Torque to 200/230 in. lbs.)
12	251675	2	Orifice Plug (Note: Install to bottom of threads. Plug must be below surface [2 places]. Stake threads. Staking must not protrude above surface.)
13	307090	2	Pilot Piston
14	213880	2	Compression Spring (11/16 O.D. X 1" Lg.)
15	307089	2	Valve Seat
16	200542	3	Poppet
17	22068	3	Bushing
18	*10268	2	O-ring (1/2 X 3/8 X 1/16; Nitrile)
	11439	2	O-ring (1/2 X 3/8 X 1/16; Viton)
	17716	2	O-ring (1/2 X 3/8 X 1/16; EPR)
19	*11863	2	Backup Washer (1/2 X 3/8 X 3/64)
20	10479	1	Pipe Plug (1/4 NPTF)

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300835.



Parts List Form No. 101654



Item No.	Part No.	No. Req'd	Description
1	10427	3	Pipe Plug (1/8 NPTF)
2	213096	2	Poppet
3	*14874	2	Copper Washer (11/16 X 1/2 X 1/32)
4	15691	2	Compression Spring (1/4 O.D. X 5/8 Lg.)
5	64981	1	Valve Body (Top)
6	*251954	2	O-ring (2-3/8" X 2-1/4" X 1/16)
7	64989	1	Valve Body (Center)
8	64984	1	Valve Body (Lower)
9	202494	1	Spring Retainer (Torque to 100/125 ft. lbs.)
10	14979	1	Compression Spring (3/4 O.D. X 1" Lg.)
11	16668	1	Washer (5/8 X 3/8 X 1/16)
12	202479	1	Check Valve Spring Guide
13	209945	4	Cap Screw (1/4-20 X 2-1/2" Lg.;
			Torque to 200/230 in. lbs.)
14	*10268	3	O-ring (1/2 X 3/8 X 1/16; Nitrile)
	11439	3	O-ring (1/2 X 3/8 X 1/16; Viton)
	17716	3	O-ring (1/2 X 3/8 X 1/16; EPR)
15	*11863	3	Backup Washer (1/2 X 3/8 X 3/64)
16	21094	1	Bushing
17	215261	2	Bushing
18	*10266	4	O-ring (3/8 X 1/4 X 1/16)
19	*12184	4	Backup Washer (3/8 X 1/4 X .048)
20	16704	1	Soc. Hd. Jam Screw (5/16-24 UNF X 5/32 Lg.)
21	16665	1	Compression Spring (5/32 I.D. X 1/2 Lg.)
22	202499	1	Spring Guide
23	10418	1	Steel Ball (1/8 dia.)
24	307136	2	Valve Screw (Torque to 35/40 ft. lbs.)

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300835.



Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Power Team replacement parts!**

Additional questions can be directed to our Technical Services Department.